

# SURE-LOC

## S2 SCOPE Instructions

10. Install bottom fiber cover set screw using the .035" hex key wrench (E). Be sure pin is straight and tighten. This set screw will also hold the pin in place.

10.



11. Insert fiber into the opposite fiber routing hole.

11.



12. Put top fiber cover back on by inserting the ends of the fiber cover into the routing holes push to secure. **Ensure fiber is routed properly so it doesn't get pinched in this step.**

12.



13. Install the top fiber cover set screws using the .035" hex key wrench (E) until snug.

13.



14. Using the .050" hex key wrench (F), start the level set screws using an equal number of turns on each side. Insert level into level channel. Tighten set screws to hold level in place. **Be sure not to over-tighten.**

14.



### Included with your S2 Scope:

- A. #10 serrated Bellville washer (1)
- B. #10 flat spacer washer (1)
- C. 10-32 hex nut with 3/8" hex (1)\*
- D. 10-32 hex nut with 5/16" hex (1)\*



\*Extra parts included for mounting to various other sights

- E. .035" hex key wrench (1)
- F. .050" hex key wrench (1)
- G. 10-32 x 1 1/8 Socket head cap screw (1)
- H. 10-32 threaded rod (1)\*



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## Mounting the S2 Scope to your SURE-LOC Icon sight

Place the #10 flat spacer washer (B) on the 10-32 x 1 1/8" socket head cap screw (G). IMPORTANT! Place the serrated Belleville washer (A) in the recessed hole of the scope body. Insert the screw through the large recessed hole in the Icon quick connect scope mount. Connect the scope body to the Icon quick connect scope mount using the 5/32" hex key wrench\*.

\*Included with SURE-LOC Icon sight



## 2nd Axis Leveling for the S2 Scope

Using a leveling device, the S2 Scope 2nd axis can be adjusted by moving the level in the scope body. To do this, you need to loosen the screw on one side of the level with the .050" hex key wrench (F) and tighten it on the opposite side to level the bubble.

**Be careful to not over-tighten - the level can break.**

\*SURE-LOC Leveling device sold separately (part #SLLEVDEV)



## Modifying S2 Scope for left hand use or use with sights other than the Icon

1. Using the .050" hex key wrench (F), remove the level by removing the set screws on both sides of the level.

2. Using the .035" hex key wrench (E), remove the top fiber cover set screw.

3. Remove top fiber cover by pushing hex key wrench through center cover hole.



4. Using the .035" hex key wrench (E), remove the bottom fiber cover set screws.

5. Remove the pin by pulling up. Be careful not to break or kink the pin/fiber.

6. Remove bottom fiber cover by pushing hex key wrench through center cover hole.

7. Insert pin fiber through the opposite pin fiber hole and route fiber through fiber routing hole.

8. Put bottom fiber cover back on by putting the ends of the fiber cover into the routing holes push to secure. **Ensure fiber is routed properly so it doesn't get pinched in this step.**

9. Seat pin into the pin fiber hole.

